

Technical Data:

U 205

Issued: July 2008

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Two-Component Self-extinguishing Soft PBD-based PU Compound

Product Description

U 205 is a two-component flame retardant, soft, potting and encapsulating PU compound. U 205 has excellent thermal cycling properties and hydrolytic stability, low glass transition temperature and low water permeability.

Features & Benefits

• High flexible

- Self-extinguishing UL certified
- Low moisture permeability
- High thermal cycling resistivity

• Low Tg

• Excellent electrical properties

Applications

Electrical and electronic potting and encapsulation

Typical Uncured Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Base Resins	U 205 (A) UC 138 (B)	PBD Isocyanate
Appearance/Color	U 205 (A) UC 138 (B)	Black Amber
Viscosity @ 25°C, mPa*s per ASTM-D-2196	U 205 (A) UC 138 (B)	2000-4000 150-250
Density @ 25°C, g/cm ³	U 205 (A) UC 138 (B)	$1.26 \pm 0.03 \\ 1.20 \pm 0.02$
Mix Ratio A:B (w/w)	100:10	
Mix Viscosity@ 25°C, mPa*s per ASTM-D-2196	1500-2500	
Gel-time @ 25°C, min	50-90	
De-mold time @ 25°C, hr	7-8	
Ultimate cure, days	6-8	

Instructions for use:

Stir compound U 205 thoroughly in the original container prior to use

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Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Color	Black
Hardness, Shore A	25-45
Service Temperature, °C	-40 to 90
Flammability Rating, UL certified	UL 94 –V-0

Storage	Store products at 15-30°C for maximum shelf life.
Packaging	Packaging sizes are available from 1L up to 18L pails.
Shelf Life	These products have a shelf- life of 6 months in their unopened original bulk containers.
Limitation of Liability	Except where prohibited by law, Polymer-G and seller will not be liable for any loss or damage arising from the Polymer-G product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

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