

## Technical Data:

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## EP 720

High dielectric performance epoxy compound

### Product Description

EP 720 is a low viscosity epoxy-based material designed primarily for potting, sealing, and encapsulation of sensitive electronic components that required high dielectric performance such as dielectric breakdown strength, volume resistivity, Etc. The EP 720 is a low viscosity, self-extinguishing UL rating of HB compliance which displays high physical performances that makes it a good choice for a variety of applications.

### Features & Benefits

- High dielectric properties.
- Room temperature curing.
- Fast cure
- Suitable for manual and automatic mixing
- Low viscosity
- Self-extinguishing UL-HB Compliance 3.0 mm width

### Applications

Electrical and electronic potting and encapsulation.

### Typical Uncured Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

<b>Base Resin</b>	Epoxy Resin Mixture (Two component)
<b>Appearance/Color</b>	Yellowish liquid
<b>Viscosity@25°C, mPa*s</b>	Base resin 9000-12000cp Curing agent 3000-5000cp
<b>Density@ 25°C, g/cm<sup>3</sup></b>	Base resin - 1.02 Curing agent - 1.06
<b>Hardness, ASTM D2240, SHOR D</b>	78
<b>Gel time; @ 25°, ASTM D3532, min</b>	40
<b>Heat Distortion Point, ASTM D648, °C</b>	50
<b>Shear strength of single lap (Aluminum on aluminum), ASTM D1002, PSI</b>	740
<b>Dielectric breakdown strength, ASTM D149, Kv/mm</b>	31

<b>Dielectric breakdown voltage, ASTM D149, Kv</b>	37
<b>Volume resistivity, ASTM D257, ohm-cm</b>	1.44E+16
<b>Surface resistivity, ASTM D257, ohm-cm</b>	1.90E+16
<b>Dielectric constant, ASTM D150</b>	3.9 @ 1 KHz 4.10@100Hz
<b>Dissipation Factor, ASTM D150</b>	0.0087 @ 1 KHz 0.0049 @100Hz
<b>UL Rating - HB</b>	Compliance

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**Storage and Handling**

The shelf life of the EP 720 is 12 months at 20-35°C. For the best results, store in tightly closed original containers. Certain resins and hardeners are susceptible to crystallization. If crystallization occurs, warm the container to 50-60°C until the crystals have dissolved. Stir and allow content to cool to room temperature before use

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