

## Technical Data:

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# RTV 295LV

High Thermal Conductive Low Viscous RTV Silicone

<b>Product Description</b>	RTV 295LV is a low viscous, reversion resistant silicone encapsulant, displaying high thermal conductivity.	
<b>Features &amp; Benefits</b>	<ul style="list-style-type: none"> <li>● High thermal conductivity</li> <li>● High temperature resistance</li> <li>● Long pot life</li> </ul>	<ul style="list-style-type: none"> <li>● Low viscosity</li> <li>● Low water penetration</li> <li>● Accelerated curing at elevated temperature</li> </ul>
<b>Applications</b>	Potting and Encapsulation of electric/electronic equipment.	

## Typical Uncured Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Base Resins	RTV 295LV (A) RTV 295 (B)	Silicones Silicones
Appearance/Color	A B	Red Clear
Viscosity @25°C, mPa*s ASTM-D-2196	A B	13000-20000 900-1100
Density @ 25°C, g/cm <sup>3</sup>	A B	2.0 0.95
Mix Ratio A:B, (by weight)	100:7.5	
Mix Viscosity @25°C, mPa*s ASTM-D-2196	10000-15000	
Work life, @ 25°C, min	30-40	
Gel-time, 100g @ 25°C, min	100-150	

**Instructions for use:** Stir compound RTV 295LV thoroughly in the original container prior to use. Weigh required amount of Part A and Part B into a clean container in the recommended ratio. Blend thoroughly being careful to scrape sides and bottom of the container for 3-4 minutes to ensure uniform mixture. To produce a void-free casting the mixture should be deairing at 2-5 mmHg for 2-3 minutes to remove trapped air.

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# RTV 295LV

High Thermal Conductive Two-Component RTV Silicone

### Typical Cured Properties

**Note:** The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

<b>Curing Schedule</b>	48hr/25°C or 8hr/60°C
<b>Hardness, ASTM-D-2240, Shore A</b>	55-65
<b>Thermal Conductivity, W/m-K</b>	0.6
<b>Service Temperature, °C</b>	-55 to 205

**Storage** Store products at 10-35°C for maximum shelf life.

**Packaging** Packaging sizes are available from 1L to 5L pails

**Shelf Life** These products have a shelf life of 6 months in their unopened original pails.

**Limitation of Liability** Except where prohibited by law, Polymer-G and seller will not be liable for any loss or damage arising from the Polymer-G product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

### Notes

Certain materials may inhibit the cure of RTV 295LV when placed in contact with mixed, uncured rubber. Materials such as amines and amine-cured epoxies, sulfur containing materials and condensation (tin cured) silicones, are some, which may cause inhibition. Even surfaces, which have been in contact with such materials, may cause it. If in doubt, a patch test should be done.

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