POLYMERIG

| Technical Data: Issued: January 2023 Revision 1, Jan. 2023 Page: 1 | RTV 195W Two-Component RTV Silicone | | | |
|---|---|-----------------------------|------------------------|--|
| Product Description | RTV 195W is a two-component silicone encapsulant. RTV is used in protecting electronic and electrical components, and delicate systems | | | |
| Features & Benefits | High temperature resistance Good resistance to chemicals Good flowing properties | | | |
| Applications | Potting and Encapsulation of Electric/Electronic Equipment. | | | |
| Typical Uncured Properties | Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes. | | | |
| | Base Resins | RTV 195W (A) RTV 195 (B) | Silicones Catalyst | |
| | Appearance/Color | RTV 195 (A) RTV 195 (B) | White Clear | |
| | Viscosity @25°C, mPa*s | RTV 195 (A) RTV 195 (B) | 16000-30000 200-400 | |
| | Density @ 25°C, g/cm ³ | RTV 195 (A) RTV 195 (B) | 2.0 1.0 | |
| | Mix Ratio A:B, (wt/wt)) | 10 | 100:5 | |
| | Mix Viscosity @25°C, mPa*s | 14000-18000 | | |
| | Gel-time, 100g @ 25°C, min | ≤300 | | |
| | Free flowing * | Pass | | |

*Polymer G SOP, No. PG-21

Instructions for use: Stir RTV 195W A thoroughly in the original container prior to use. Weigh required amount of Part A and Part B into a clean container in the recommended ratio. Blend thoroughly being careful to scrape sides and bottom of the container to ensure uniform mixture.

To produce a void-free casting the mixture should be deairing at 5-10 mmHg for 2-3 minutes to remove trapped air.

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| Typical Cured Properties | Note: | The following technical information and data should be considered representative or typical only and should not be used for specification purposes. | | |
|-----------------------------|-----------|---|--------------|--|
| | Curing So | chedule | 24-48hr/25°C | |
| | Hardness | , ASTM-D-2240, Shore A | 50-70 | |
| | Service T | emperature, °C | -55 to 205 | |

| Storage | Store products at 10-35°C for maximum shelf life. |
|-------------------------|--|
| Packaging | Packaging sizes are available from 1L to 5L pails |
| Shelf Life | These products have a shelf life of 6 months in their unopened original pails. |
| Limitation of Liability | Except where prohibited by law, Polymer-G and seller will not be liable for any loss or damage arising from the Polymer-G product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability. |