

Technical Data: Issued: Nov. 2007 Revision 3, May 2022, Page: 1	RTV 195 High Thermal Conductive Two-	Component RTV Sili	icone
Product Description	RTV 195 is a two-component silic conductivity. RTV is used in components, and delicate systems	n protecting electro	
Features & Benefits	• High thermal conductivity • Medium viscosity		
	• High temperature resistance • Resistance to cure inhibition		
	• Good resistance to chemicals		
Applications	Potting and Encapsulation of Elec	tric/Electronic Equip	oment.
Typical Uncured Properties	Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.		
	Base Resins	RTV 195 (A) RTV 195 (B)	Silicones Catalyst
	Appearance/Color	RTV 195 (A) RTV 195 (B)	Red Clear
	Viscosity @25°C, mPa*s	RTV 195 (A) RTV 195 (B)	16000-30000 200-400
	Density @ 25°C, g/cm ³	RTV 195 (A) RTV 195 (B)	2.0 1.0
	Mix Ratio A:B, (wt/wt))	100:5	
	Mix Viscosity @25°C, mPa*s	14000-18000	
	Gel-time, 100g @ 25°C, min	50-100	

Instructions for use: Stir RTV 195A thoroughly in the original container prior to use. Weigh required amount of Part A and Part B into a clean container in the recommended ratio. Blend thoroughly being careful to scrape sides and bottom of the container to ensure uniform mixture.

To produce a void-free casting the mixture should be deairing at 5-10 mmHg for 2-3 minutes to remove trapped air.

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Note:

High Thermal Conductive Two-Component RTV Silicone

Typical Cured Properties The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Curing Schedule	24-48hr/25°C
Hardness, ASTM-D-2240, Shore A	55
Tensile Strength, ASTM-D-412, kg/cm ²	20-35
Tensile Elongation, ASTM-D-412, %	45-70
Thermal Conductivity, W/m-K	0.6-0.7
Service Temperature, °C	-55 to 205

Storage	Store products at 10-35°C for maximum shelf life.	
Packaging	Packaging sizes are available from 1L to 5L pails	
Shelf Life	These products have a shelf life of 6 months in their unopened original pails.	
Limitation of Liability	Except where prohibited by law, Polymer-G and seller will not be liable for any loss or damage arising from the Polymer-G product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.	