## POLYMERIG

<b>Technical Data:</b> Issued: March. 2018 Revision: Oct 2020, Page: 1	<b>QPI<sup>™</sup>- 3100</b> UV-LED CURE ACCELERATOR ADDITIVE		
Product Description	QPI <sup>™</sup> 3100 is a UV-LED Cure Accelerator, used to add fast UV curing capabilities to standard room temperature addition-cure (platinum cure) silicone rubbers. It contains a silicone polymer with a special Quantum UV activated platinum catalyst.		
Features & Benefits	nefitsEnabling combination of Long open time with Fast curing: By adding the QPI <sup>™</sup> 3100 to platinum based silicone systems, users can benef long pot life and fast UV-LED cure-on-demand.		
	No Properties Change: the does not effect the final pro-	e addition of QPI <sup>™</sup> 3100 to the base silicone polymer, perties of the cured product.	
	<ul><li>UV-LED cure: LED radiation curing requires less energy than thermal curing. UV-LED 395nm light provides greater safety compared with commonly used mercury-vapor lamp.</li><li>Dark Cure: Crosslinking reaction can be trigged by UV irradiation and can further proceed slowly in the dark.</li></ul>		
Application	UV Curing Accelerator additive can be added to the base material or to the final mixture of base and catalyst of most two component platinum based silicon systems. The recommended concentration of QPI is 1-5% of the total amount. Cure rate under UV light depends on the silicone system, additive concentration and light intensity. Please contact our technical support team for more info.		
Typical Uncured Properties	Appearance / Color	Clear	
	Viscosity @ 25°C mPa's	1000	
Curing Schedule	Layer Thickness (mm)		*Curing time (Min)
	1-2		3
	10		10
	*Curing with 395 nm LED lamp, 400mW/cm2		

2.5% QPI in Silicone system

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