

Technical Data:

Issued: Sept. 2006
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EP 502BK/EPC 502BK

Two Component Semi-Flexible Epoxy Compound

Product Description

EP 502BK/EPC 502BK is a two-component easy-to-use semi flexible epoxy compound for potting and encapsulating. EP 502BK designed for protection electronic components and systems

Features & Benefits

- Easy-to-use
- Room temperature cure
- High electrical insulation
- Semi-flexible
- Low viscosity
- High penetration

Applications

Encapsulation and potting of electrical and electronic components.

Typical Uncured Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Appearance/Color	EP 502BK (A) EPC 502BK (B)	black yellowish
Viscosity @25°C per ASTM-D-2196, mPa*s	A B Mixed A+B	700 70 200
Density, g/cm³ @ 25°C	A B	1.1 1.0
Mix Ratio (A:B)		100:50

Instructions for use:

Weigh required amount of resin EP 502BK and hardener EPC 502BK into a clean container in the recommended ratio. Blend thoroughly being careful to scrape sides and bottom of the container for 2-3 minutes to ensure uniform mixture. To produce a void-free casting, the mixture should be deairing at 2-5mmHg for 3-4 minutes to remove trapped air.

Cure Schedule:

16-24 hr @RT, or 3-4 hr @ RT+ 4 hr @60°C

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Processing	Color	black
	Pot-life @ 25°C, (100g), min	10-15
	Gel-time @ 25°C, (100g), min	20
Cured properties	Hardness, Shore D	78
	Tensile Strength, MPa	20-35
	Tensile Elongation (at max), %	2.0-4.0
	Flexural Strength, MPa	25-40
	Flexural Modulus, MPa	800-1000
	Service Temperature, °C	-40 to 90

Storage and Handling

The shelf life of the EP 502BK is 12 months at 20-35°C.
For the best results, store in tightly closed original containers.
Certain resins and hardeners are susceptible to crystallization. If crystallization occurs, warm the container to 50-60°C until the crystals have dissolved.
Stir and allow content to cool to room temperature before use.

Limitation of Liability

Except where prohibited by law, Polymer-G and seller will not be liable for any loss or damage arising from the Polymer-G product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.