

Technical Data:

Issued: May 2020
Revision 1: May 2020, Page: 1

EP 140LV/EPC 9

High Thermal Conductivity Epoxy Compound

Product Description EP 140 is a highly filled potting/encapsulating epoxy compound, exhibiting high thermal conductivity, low thermal expansion and excellent electrical insulating properties.

Features & Benefits

- High thermally conductive
- Excellent insulating properties
- Snap-cured at elevated temperature
- Low thermal expansion
- Long pot life
- Low cure shrinkage

Applications Encapsulation of electrical and electronic devices and components, where high heat dissipation and low thermal expansion are needed

Typical Uncured Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

	EP 140LV (base)	EPC 9 (hardener)
Appearance/Color	Black/Red	Beige
Density, g/cm³	2.2	1.1
Viscosity @25°C, mPa*s	15000-25000	140-250
Mix Ratio, (by weight)	100:4.8	

Instructions for use (manual mixing): Warm EP 140 LV to 40-50°C and stir contents thoroughly before withdrawing material.
Weigh required amount of resin and hardener into a clean container in the recommended ratio. Blend thoroughly being careful to scrape sides and bottom of the container for 3-4 minutes to ensure uniform mixture.
To produce a void-free casting the mixture should be de-airing at 2-5 mmHg for 5-8 minutes to remove trapped air.
Pour the mixture into mold.
Preheating the mold reduces viscosity of the mixture and improves its flow.
Further de-airing in the mold may be required.

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Processing	Pot-life , 100g @ 25°C, hr	4-6
	Recommended Curing Schedule	4hr@80°C +4hr@120°C+4hr@150°C
Typical Cured Properties	Hardness , ASTM-D-2240, Shore D	85-95
	Linear Shrinkage , ASTM-D 25566-86, %	0.8

Storage

The shelf life of the EP 140LV is 12 months at 16-35°C.
For the best results, store in tightly closed original containers.
The hardener is susceptible to crystallization. If crystallization occurs, warm the container to 40-50°C until the crystals have dissolved. Allow content to cool to room temperature before use.

Packaging

Packaging sizes are available from 0.5L to 25L containers

Limitation of Liability

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